

**Test Report** No.: HKHL1407049788JL Date: JUL 08, 2014 Page 1 of 6

**BIC GRAPHIC** 14421 MYERLAKE CIRCLE **CLEARWATER PINELLAS** FL 33760 UNITED STATES

The following samples were submitted and identified on behalf of the client as:

PRIMO MUG - 14 OZ.

: HKHL140600035281 SGS Case No.

Style / Item No. : 45374

Ref. No / P.O. No. : 3405

**Quantity Submitted** : 36 PCS (3 STYLES)

Manufacturer Date : 2013 / 2014

Country of Origin : CHINA

Country of Destination : US & CANADA

Sample Receiving Date : JUN 30, 2014

Test Performing Date : JUN 30 TO JUL 08, 2014

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Test Requested : Please refer to the result summary.

Test Method & Results : Please refer to next page(s).

Result Summary

Test Requested	Conclusion
1. Client's Requirement	
a) Lead content in Plastic	PASS
b) Lead content in Metal	PASS
c) DEHP, BBP, DBP, DIDP, DINP and DnHP content	PASS
2. State of Connecticut Public Act No. 09-103 –	PASS
Total Bisphenol A (BPA) content	
3. US FDA 21 CFR 177.1210 (Closure with Sealing	PASS
Gaskets) – Determination of Amount of Net Chloroform	
Soluble Extractives	
4. US FDA 21 CFR 177.1520 (Olefin Polymers)	
Polypropylene copolymer (Selected tests as specified	
by client)	
a) Extractable fraction	PASS

Signed for and on behalf of SGS Hong Kong Ltd.

Alex Kwong

Sr Technical Manager

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Test Results :

# 1. Client's Requirement

a) Lead content in Plastic

Method: With reference to EPA 3050B. Analysis was performed by Atomic Absorption Spectrometry or Inductively Coupled Argon Plasma – Atomic Emission Spectrometry.

Test Item	Result (ppm)	Reporting	Client's Limit	
Test item	1 – 2	Limit (ppm)	(ppm)	
Lead (Pb)	ND	20	100	
Comment	PASS			

# Sample Description:

- Black Plastic (Slider, Lid) (#5,7 45374)
- 2. Black Soft Plastic (Bottom) (#9 45374)

Note: 1. ppm = parts per million 2. ND = Not Detected

b) Lead content in Metal

Method: With reference to EPA 3050B, followed by analysis using Atomic Absorption Spectrometry (AAS).

Test Item	Result (ppm)	Reporting	Client's Limit	
	1	Limit (ppm)	(ppm)	
Lead (Pb)	38	20	100	
Comment	PASS			

## Sample Description:

1. Silvery Metal (Outer Base, Inner Liner, Trim) (#4,8 – 45374)

Note: 1. ppm = parts per million 2. ND = Not Detected

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Test Results (Con't)

c) DEHP, BBP, DBP, DIDP, DINP and DnHP content

Method: With reference to ASTM Method Designation D3421-75. Analysis was performed by Gas Chromatography / Mass Spectrometry.

Test Item		Result (%)	Reporting Limit (%)	Client's Limit (%)
Dibutyl Phthalate	(DBP)	, ND	0.003	0.1
Benzylbutyl Phthalate	(BBP)	ND	0.003	0.1
Bis-(2-ethylhexyl) Phthalate	(DEHP)	ND	0.003	0.1
Diisodecyl Phthalate	(DIDP)	ND	0.010	0.1
Diisononyl Phthalate	(DINP)	ND	0.010	0.1
Di-n-hexyl phthalate	(DnHP)	ND	0.005	0.1
Comment		PASS		

## Sample Description:

1. Black Plastic (Slider, Lid) (#5,7 – 45374)

Note: 1. % = percentage by weight

2. ND = Not Detected

## 2. State of Connecticut Public Act No. 09-103 - Total Bisphenol A (BPA) content

Method: Solvent extraction followed by analysis with High Performance Liquid Chromatography – Mass Selective Detector (HPLC-MSD).

Test Item	Result (mg/kg)	Reporting Limit	Requirement	
rest item	1	(mg/kg)	nequirement	
Bisphenol A (BPA)	ND	1	Prohibited	
Comment	PASS			

## Sample Description:

1. Black Plastic (Slider, Lid) (#5,7 – 45374)

Note: 1. mg/kg = milligram per kilogram

2. ND = Not Detected

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Test Results (Con't)

# 3. US FDA 21 CFR 177.1210 (Closure with Sealing Gaskets) – Determination of Amount of Net Chloroform Soluble Extractives

Method: With reference to US FDA 21 CFR 177.1210.

For formed in place overall discs or annular rings from plasticized polymers including rubber :

Extractants	Test Condition	Result (ppm) 1	Reporting Limit (ppm)	Permissible Limit (ppm)
Distilled Water	150°F for 2 hours	ND	5	50
8% Alcohol	150°F for 2 hours	ND	5	50
Comment		PASS		

#### Sample Description:

1. Semi-Transparent Silicone Rubber (Gasket) (#6 – 45374)

Note: 1. ppm = parts per million

2.  ${}^{\circ}F$  = degrees Fahrenheit

3. ND = Not Detected

# 4. US FDA 21 CFR 177.1520 (Olefin Polymers)

## Polypropylene copolymer

a) Extractable fraction

Method: With reference to 21 CFR 177.1520 (d)(3)(ii). Sample preparation in n-hexane at 50°C for 2 hours.

Test Item	Result (% w/w)	Reporting Limit	Permissible Limit
restitem	1	(% w/w)	(% w/w)
Extractable fraction	0.7	0.1	5.5
Comment	PASS		-

## Sample Description:

1. Black Plastic (Slider, Lid) (#5,7 – 45374)

Note: 1. % w/w = percentage of weight by weight

2. ND = Not Detected

3. °C = degree Celsius

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## **Photo Appendix**



\*\*\* End of Report \*\*\*

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